Pin 1 =

Pin 2 =

Pin 3 =

Pin 4 =

Pin 5 =

Pin 6 =

Pin 7 =

Pin 8 =

PU communication station number-P117 = 0

PU communication speed - P118 = 192

PU communication stop bit length - P119 = 1

PU communication parity check - P120 = 2

Number of PU communication retries - P121 = 0

PU communication check time interval - P122 = 0.0

PU communication waiting time setting - P123 = 9999

PU communication CR/LF selection - P124 = 1

Communication startup mode selection - P340 = 0

Protocol selection - P549 = 0

Operation mode selection - P79 = Old Setting = 3, NEW Setting = 2

Parameter reading/writing restriction level - P296 = New Setting 9999

Parameter write selection = P77 = Old Setting = 0, New Setting = 2

A screenshot of a computer

Description automatically generated

A screenshot of a computer

Description automatically generated